



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0114-20
Job Sheet 167612



Part No: SK145-0114-20

Job Qty: 3 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/3/17

Job Tracking No:

Due Date: 11/17/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		11/16/17	0.00	0.00	Start up container	<i>mm</i>	
110	Bandsaw	3 pcs		11/16/17	0.00	0.11	Bandsaw1	<i>mm</i>	
120	Mill Conv	3 pcs		11/16/17	0.00	9.43	Mill Conv 1	<i>mm</i>	
130	QC	3 pcs		11/16/17	0.00	0.00	QC2	<i>mm</i>	
140	QC	3 pcs		11/16/17	0.00	0.00	QC8		
142	HandFinish	3 pcs		11/16/17	0.00	0.22	HandFinish1		<i>12.5 17-11-27</i>
144	QC	3 pcs		11/16/17	0.00	0.00	QC7		<i>2017-11-27 750</i>
146	Powdercoat	3 pcs		11/17/17	0.00	0.12	Powdercoat8		<i>BR 17-11-29</i>
148	QC	3 pcs		11/17/17	0.00	0.00	QC3		<i>38</i>
150	Packaging	3 pcs		11/17/17	0.00	0.00	Packaging3		<i>9-88</i>
160	QC21-SA	3 Ea		11/17/17	0.00	0.00	QC21		<i>DAS 21</i>

Part Op 110 - CUT TO LENGTH AS PER DWG

Descriptions: 120 - MILL END AND DRILL HOLE.

146 - ***Mask SK145-0114-25 prior to powdercoat** START TIME: *12.50* - OVEN TEMPERATURE: *320°*
FINISH TIME: *1.20*

M 11/6/320.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3T1.000W.065	20	90	0	0

Part Specifications

Specifications could not be found.

Plex 11/3/17 8:56 AM dart.Michaud-Febrille.Victoria

yellow P747 PT

DART
AEROSPACE
S011024

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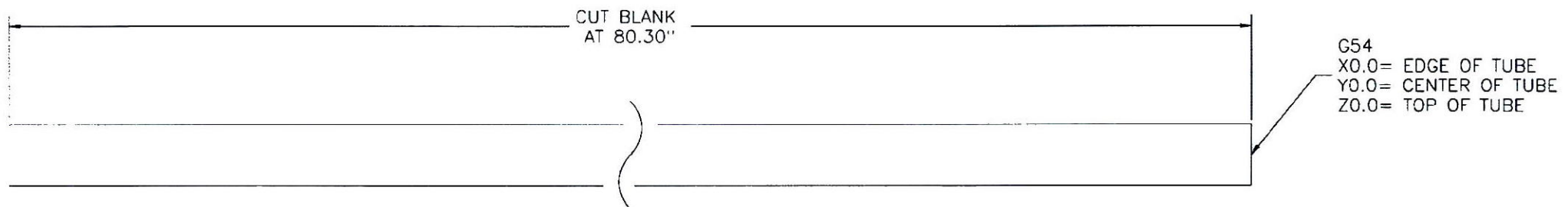
Tube

PART NO: SK145-0114-20
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/17/17

Job No: 167612

SK145-0114-20 TUBE, PROG. #1000



NOTE: - OVERHANG BAR OUT OF VISE BY 0.500" ON EACH SIDE.



